

PHYSICAL TESTING ANALYSIS REPORT

Description: Freeze Thaw Clay Roof Tiles

Test Method: EN539

Lucideon Reference: (143220)-14828/CR1

Client: Tudor Roof Tile Company Limited
Denge Marsh Road
Lydd
Kent
TN29 9JH

For the Attention of: Paul Lythgoe

Date Logged: 03-Jul-2014

Date of Tests: 04-Aug-2014 to 02-Sep-2014

Report Date: 18-May-2015

Purchase Order No.: PjL 270614

Please find attached the results for the sample(s) recently submitted for analysis.
Opinions and interpretations expressed herein are outside the scope of UKAS Accreditation.

This report supersedes the report dated 12 September 2014 Ref: (143220) - 14828 Determination of Freeze Thaw.



Mr Simon Hall
Author

Lucideon Reference: (143220)-14828 / CR1
Customer Reference: Various Colours
Description: Tudor Roof Tiles Handmade



**CLAY ROOFING TILES –
 TEST FOR FROST RESISTANCE FOR DISCONTINUOUS LAYING
 DETERMINATION OF PHYSICAL CHARACTERISTICS
 BS EN 539 Part 2 Test for Frost Resistance 2013**

1 SAMPLES RECEIVED

6 plain tiles with nominal dimensions 268 x 165 mm. As sampled by client.

2 TEST PROCEDURE

2.1 Saturation of Tiles

The samples were dried at 110°C, weighed and examined for existing defects, then progressively immersed in water over a period of 5 days. After the tiles are fully immersed they are then left to soak for a further 72 hours, then they are removed and weighed. The water absorption results are given in Table 2.

2.2 Freeze/Thaw Tests

The tiles were tested according to the method described in BS EN 539-2: 2013 European Single Test Method using the apparatus illustrated in that standard. The tiles were examined at 30, 90 and 150 cycles.

2.3 Results

The tiles are assessed for damage using the criteria stated in Table 1.

Table 1 - Interpretation of the Result

		Front	Back
1	Pit	-	-
2	Hair Crack	-	-
3	Nascent Crack	-	-
4	Surface Crack	X	X ^a
5	Surface Damage (chip, peeling, flaking)	X	X ^a
6	Structural	X	X
7	Loss of Interlocking ribs	X	X
8	Break	X	X
9	Delamination	X	X
10	Loss of all Nibs		X

X = unacceptable / **-** = acceptable

Note: the degree of damaging can be demonstrated through a change in the impermeability and/or flexural strength of the product

^a Where the degree of damage indicates that the functional performance of the product would not be assured.

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Table 2

Tile No:	% Water Absorption	Frost Damage					
		30 Cycles (Front)	30 Cycles (Back)	90 Cycles (Front)	90 Cycles (Back)	150 Cycles (Front)	150 Cycles (Back)
1	4.9	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
2	5.8	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
3	5.2	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
4	4.4	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
5	5.1	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
6	5.1	No Damage	No Damage	No Damage	No Damage	No Damage	No Damage
Mean	5.1						

The tiles were examined after 150 cycles for signs of damage due to the action of frost.

3 SUMMARY AND CONCLUSIONS

The sample meets the criteria for level 1 minimum 150 cycles in the above standard.

END OF TEST REPORT